

## ADVANTAGE MODCUT 4575 CA

### OVERVIEW

ADVANTAGE MODCUT 4575 CA is an oil that does not contain any chlorine or fat. It is light in color, odor free and is blended with additional additives to reduce misting. This dual-purpose oil is suited for multi- and single spindle bar automatics, drilling, grinding, tapping, threading, gear hobbing, and broaching.

### FEATURES & BENEFITS

- Suitable for machining all metals ferrous and non-ferrous, including aluminum.
- Excellent corrosion protection on machine parts
- Excellent employee acceptance due to cleanliness of the oil
- Holds well on tooling, eliminating heat build-up
- Eliminates disposal problems associated with chlorine containing oils

### TYPICAL PROPERTIES

PRODUCT CODE	851
Viscosity SUS/100° F (D2161)	167
Viscosity cST @ 40 C	36
Flash Point COC ° F (D92)	395
Pour Point ° F (D97)	0
ASTM Color (D1500)	<2.0
API Gravity (D287)	31.6
Copper Corrosion 3hrs @ 212 F, max	1B
Falex Test	4500 LBS
Calcium	0.16
Total Sulfur, max	0.2