

## ADVANTAGE SOL-P

### OVERVIEW

ADVANTAGE SOL-P is a premium quality, general purpose soluble oil. It provides excellent rust protection, and emulsion stability. The result is a longer lasting material well suited for all general purpose machining, grinding, specialized quenching and water hydraulic applications.

### FEATURES & BENEFITS

ADVANTAGE SOL-P is a versatile and economical product designed for a myriad of applications. It is an excellent choice for cutting and grinding steel and cast nodular iron. It can also be used to machine aluminum and copper alloys, though these materials should be immediately removed after machining to prevent staining.

### APPLICATIONS

ADVANTAGE SOL-P has many applications and is designed to operate in conditions where proper coolant maintenance is essential. Recommended concentrations vary depending on the application. General Machining (5-10%), Grinding (2-4%), Specialized Quench (10%), Water Hydraulics (1-3%).

### TYPICAL PROPERTIES

#### PRODUCT CODE

Viscosity, SUS @ 100° F  
Specific Gravity, 60 F  
Flash Point, COC, F° min.  
Pour Point, °C, max.  
Color

**200**  
195  
0.924  
325  
-10  
4.0